

DVS Technical Codes an Bulletins

DVS 1904-1	(2010-02)	Adhesive bonding of plastics in domestic installation – Requirements on plants and personnel	1
DVS 1904-2	(2010-02)	Adhesive bonding of plastics in domestic installation – Pipes and fittings – Adhesive bonding operation – Findings on adhesive-bonded joints.....	2
DVS 2200-1 Supplement 1	(2013-11)	Joining of plastics – Code letters and abbreviations – Welding processes	5
DVS 2201-1	(1989-02)	Testing of semi-finished products of thermo-plastics – Bases – indications	9
DVS 2201-1 Supplement 1	(2004-10)	Testing of semi-finished products made of thermo-plastics; Basics – indications – Material and abbreviation.....	13
DVS 2201-1 Supplement 2	(2004-10)	Testing of semi-finished products made of thermo-plastics; Basics – indications – Directives for creep rupture curves of pipes.....	14
DVS 2201-1 Supplement 3	(2004-10)	Testing of semi-finished products made made of thermo-plastics; Basics – indications – Linear thermal expansion	15
DVS 2201-1 Supplement 4	(2004-10)	Testing of semi-finished products made of thermo-plastics; Basics – indications – Dimension stability of semi-finished material after heating	16
DVS 2201-2	(1985-07)	Testing of semi-finished products of thermo-plastics: Weldability – Test methods – Requirements	17
DVS 2202	(2016-08)*	Evaluation of joints between thermoplastics on piping parts and panels – characteristics, description, evaluation	21
DVS 2202 Supplement 1	(2014-11)	Evaluation of imperfections in joints of thermoplastic materials to piping parts and panels – heated plate welding (HS, IR)	29
DVS 2202 Supplement 2	(2012-11)	Assessment of defects in joints between thermo-plastics on piping parts and panels – Sleeve welding with an incorporated heating element (HM)	34
DVS 2202 Supplement 3	(2012-11)	Assessment of defects in joints between thermo-plastics on piping parts and panels – Heated tool sleeve welding (HD)	39

DVS 2202 Supplement 4	(2016-08)*	Assessment of defects in joints between thermoplastics on piping parts and panels – Hot-gas welding with torch separate from filler rod, high-speed hot-gas welding (WF/WZ).....	43
DVS 2202 Supplement 5	(2016-08)*	Assessment of defects in joints between thermoplastics on piping parts and panels – Hot-gas extrusion welding (WE).....	51
DVS 2202-1	(2006-07)*	Imperfections in thermoplastic welding joints – Features, descriptions, evaluation	59
DVS 2203-1	(2003-01)	Testing of welded joints of thermoplastic sheets and pipes – Test methods – Requirements	86
DVS 2203-1 Supplement 1	(2010-08)	Testing of welded joints between panels and pipes made of thermoplastics – Requirements in the tensile test – Short-time tensile welding factor fz	88
DVS 2203-1 Supplement 2	(2014-05)	Testing of welded joints between panels and pipes made of thermoplastics – Requirements in the tensile creep test – Tensile creep welding factor fs.....	89
DVS 2203-1 Supplement 3	(2012-06)	Testing of welded joints between panels and pipes made of thermoplastics – Requirements in the technological bending test – Bending angle / bending path.....	90
DVS 2203-1 Supplement 4	(2008-11)*	Testing of welded joints between panels and pipes made of thermoplastics – Requirements on shear and peeling tests for sleeve welding with an incorporated electric heating element (HM) and heated tool sleeve welding (HD) on pipes and fittings	101
DVS 2203-2	(2010-08)	Testing of welded joints between panels and pipes made of thermoplastics – Tensile test	104
DVS 2203-2 Supplement 1	(2010-08)	Testing of welded joints between panels and pipes made of thermoplastics – Low-temperature tensile test	107
DVS 2203-3	(2011-04)	Testing of welded joints between panels and pipes made of thermoplastics – Tensile impact test	109
DVS 2203-4	(1997-07)	Testing of welded joints of thermoplastics plates and tubes – Tensile creep test	111
DVS 2203-4 Supplement 1	(2001-12)	Testing of welded joints of thermoplastic sheets and pipes – Tensile creep test – Testing of socket joints	115

DVS 2203-4 Supplement 2	(2016-09)*	Testing of welded joints of thermoplastic panels and pipes – Tensile creep test for resistance to slow crack growth in the full notch creep test (FNCT).....	117
DVS 2203-4 Supplement 3	(2015-03)*	Testing of welded joints in thermoplastic panels and pipes - Tensile creep test - Checking the required tensile creep test weld strength reduction factor and the minimum service life of polyethylene welded joints (PE 80 and PE 100).....	121
DVS 2203-4 Supplement 4	(2016-09)*	Testing of welded joints of thermoplastic panels and pipes – Tensile creep test for resistance to slow crack growth in the two notch creep test (2NCT).....	141
DVS 2203-5	(1999-08)	Testing of welded joints of thermoplastics plates and tubes – Technological bend test	146
DVS 2203-6	(2008-01)*	Testing of joints between polymeric materials – Shear and peeling tests	149
DVS 2203-6 Supplement 1	(2016-08)*	Testing of joints between polymeric materials - Torsion shear test, radial peel test and linear shear test for sleeve welding with incorporated electric heating element and heated tool sleeve welded joints.....	151
DVS 2203-6 Supplement 2	(2008-01)	Testing of joints between polymeric materials – Testing of adhesive-bonded joints in the shear and peeling tests	161
DVS 2204-1	(2011-01)	Adhesive bonding of thermoplastics	164
DVS 2204-3	(2016-03)*	Adhesive bonding of thermoplastic pipes and pipe components – Acrylonitrile butadiene styrene (ABS).....	175
DVS 2204-4	(2011-12)	Adhesive bonding of pipes and piping parts made of thermoplastics – Polyvinyl chloride (PVC-U)	185
DVS 2204-5	(2013-03)	Adhesive bonding of pipes and fittings made of thermo-plastics – Chlorinated polyvinyl chloride (PVC-C)	190
DVS 2205-1	(2015-01)	Calculation of tanks and apparatus made of thermo-plastics – Characteristic values.....	195
DVS 2205-1 Supplement 1	(2011-11)	Calculation of tanks and apparatus made of thermo-plastics – Characteristic values of the polyethylene material group	200

DVS 2205-1 Supplement 2	(2013-09)	Calculation of tanks and apparatus made of thermo-plastics – values of the polypropylene material group.....	212
DVS 2205-1 Supplement 3	(2013-09)	Calculation of tanks and apparatus made of thermo-plastics – Characteristic values of the polyvinyl chloride material group	225
DVS 2205-1 Supplement 4	(2013-09)	Calculation of tanks and apparatus made of thermo-plastics – Characteristic values of the fluoropolymer material group	233
DVS 2205-1 Supplement 5	(2013-09)	Calculation of tanks and apparatus made of thermo-plastics – Reduction coefficients in the case of a media influence	252
DVS 2205-1 Supplement 6	(2013-02)	Calculation of tanks and apparatus made of thermo-plastics – Welding factors	262
DVS 2205-1 Supplement 7	(2013-02)	Calculation of tanks and apparatus made of thermo-plastics – Application examples	263
DVS 2205-2	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics – Vertical round, nonpressurised tanks.....	266
DVS 2205-2 Supplement 2	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics – Vertical round, nonpressurised tanks – Tray collectors	297
DVS 2205-2 Supplement 3	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics – Vertical round, nonpressurised tanks – Flat roofs	313
DVS 2205-2 Supplement 4	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics – Vertical round, nonpressurised tanks – Flat base tanks in earthquake zones.....	324
DVS 2205-2 Supplement 5	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics – Vertical, round nonpressurised tanks – Tanks with supporting frames in earthquake zones	343
DVS 2205-2 Supplement 6	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics – Vertical round, nonpressurised tanks – Shell construction	359
DVS 2205-2 Supplement 7	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics – Vertical round, nonpressurised tanks – Ring-supported conical base.....	365
DVS 2205-2 Supplement 8	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics – Vertical round, nonpressurised tanks – Example for ring-supported conical base.....	377

DVS 2205-2 Supplement 9	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics – Vertical round, nonpressurised tanks – parallel-supported sloping base.	385
DVS 2205-2 Supplement 10	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics – Vertical round, nonpressurised tanks – Example for parallel-supported sloping base.....	400
DVS 2205-3	(1975-04)	Design of thermoplastic tanks and apparatuses – Welded joints	409
DVS 2205-4	(1988-11)	Calculation of thermoplastic tanks and apparatus – Flanged joints.....	419
DVS 2205-4 Supplement	(1996-11)	Calculation of thermoplastic tanks and apparatus – Welded flanges, welded collars – Constructive details	423
DVS 2205-5	(1987-07)	Calculation of thermoplastic tanks and apparatus – Rectangular Tanks	426
DVS 2205-5 Supplement	(1984-10)	Calculation of thermoplastic tanks and apparatus – Rectangular tanks, structural details ...	433
DVS 2206	(2016-08)*	Non-destructive tests on tanks, apparatus and piping made of thermoplastics – Dimensional checking and visual inspection.....	438
DVS 2206-1	(2011-09)	Non-destructive tests on tanks, apparatus and piping made of thermoplastics – Dimensional checking and visual inspection	442
DVS 2206-2	(2015-09)*	Non-destructive testing on pressureless tanks and apparatus made of thermoplastic – Leak test.....	445
DVS 2206-4	(2011-09)	Non-destructive tests on tanks, apparatus and piping made of thermoplastics – Testing with electrical high voltage	450
DVS 2206-5	(2011-09)	Non-destructive tests on piping made of thermoplastics – Angle measurement on welded joints executed by means of sleeve welding with an incorporated heating element (HM) and heated tool sleeve welding (HD)	452
DVS 2207-1	(2015-09)*	Welding of thermoplastics – Heated element welding of pipes, piping parts and panels made out of polyethylene.....	454
DVS 2207-1 Supplement 1	(2005-12)*	Welding of thermoplastics – Heated tool welding of pipes made of PE-Xa with pipeline components made of PE-HD	478

DVS 2207-1 Supplement 2	(2013-08)	Heated tool butt welding of pipes and piping parts with high wall thicknesses or diameters made of PE	483
DVS 2207-3	(2005-04)*	Welding of thermoplastics – Hot-gas string-bead welding and hot-gas welding with torch separate from filler rod of pipes, pipe components and sheets – Methods, requirements	485
DVS 2207-3 Supplement 1	(2005-04)	Welding of thermoplastics – Hot gas string-bead and fan welding of pipes, piping parts and panels – Welding parameters	494
DVS 2207-3 Supplement 2	(2005-04)*	Welding of thermoplastics – Hot-gas string-bead welding and hot-gas welding with torch separate from filler rod of pipes, pipe components and sheets – Requirements for welding equipment and accessories	495
DVS 2207-4	(2005-04)*	Welding of thermoplastics – Extrusion welding of pipes, piping parts and panels – Processes and requirements	497
DVS 2207-4 Supplement 1	(2006-06)	Welding of thermoplastics – Extrusion welding of pipes, piping parts and panels – Welding parameters	507
DVS 2207-4 Supplement 2	(2005-04)*	Welding of thermoplastics – Extrusion welding of pipes, piping parts and panels – Requirements on the welding machines and welding devices	508
DVS 2207-5	(2017-02)*	Welding thermoplastic materials Welding PE casing pipes – Pipes and piping parts –.....	511
DVS 2207-5 Supplement 1	(2017-02)*	Welding thermoplastic materials Welding PE casing pipes – Plug welding on PE casing pipes –.....	527
DVS 2207-5 Supplement 2	(2017-02)*	Welding thermoplastic materials – Testing and assessing welded joints in PE casing pipes	539
DVS 2207-6	(2003-09)	Welding of thermoplastics – Non-contact heated tool butt welding of pipes, pipeline components and sheets – Methods, equipment, parameters	548
DVS 2207-11	(2017-01)*	Welding thermoplastic materials Heated element welding of pipes, piping parts and panels made of PP.....	556
DVS 2207-12	(2006-12)*	Welding of thermoplastics – Heated tool welding of pipes, piping parts and panels made of PVC-U	577

DVS 2207-13	(2012-11)	Welding of thermoplastics – Heated tool welding of pipes, piping parts and panels made of PVC-C	584
DVS 2207-14	(2009-04)	Welding of thermoplastics – Welding by bending using a heated tool for panels made of PP and PE	591
DVS 2207-15	(2005-12)*	Welding of thermoplastics – Heated tool welding of pipes, piping parts and panels made of PVDF.....	596
DVS 2207-16	(2010-07)	Welding of thermoplastics – Heated tool welding of pipes and piping parts made of Polyamide 12	606
DVS 2207-25	(1989-10)	Welding of thermoplastic – Heated tool butt welding – Welding of casement sections made from PVC-U	614
DVS 2208-1	(2007-03)*	Welding of thermoplastics – Machines and devices for the heated tool welding of pipes, piping parts and panels.....	621
DVS 2208-1 Supplement 1	(2012-02)	Welding of thermoplastics – Tools and devices for the heated tool welding of pipes and piping parts	635
DVS 2210-1	(1997-04)	Industrial Pipelines Made of Thermoplastics – Planning and Execution, Above-Ground Pipe Systems	637
DVS 2210-1 Supplement 1	(2003-04)	Industrial piping made of thermoplastics – Design and execution, Above-ground pipe systems – Calculation example.....	671
DVS 2210-1 Supplement 2	(2004-07)	Industrial piping made of thermoplastics – Design and execution, Above-ground pipe systems – Recommendations for the internal pressure and leak tests.....	680
DVS 2210-1 Supplement 3	(2006-05)	Industrial piping made of thermoplastics – Design and execution, Above-ground pipe systems – Flanged joints: Description, requirements and assembly	691
DVS 2210-2	(2007-10)	Industrial piping made of thermoplastics – Design, structure and installation of two-pipe systems	698
DVS 2210-3	(2014-11)	Industrial pipelines made of thermoplastics – Planning and installation – Underground pipe systems	724
DVS 2211	(2005-04)*	Welding of thermoplastics – Welding fillers – Marking, requirements and tests	740

DVS 2212-1	(2015-12)*	Qualification testing of plastics welders Qualification Test Groups I and II.....	744
DVS 2212-1 Supplement 1	(2006-05)*	Qualification testing of plastics welders – Qualification Test Groups I and II – Planned monitoring of the certified plastics welders according to DVS 2212-1	764
DVS 2212-3	(1994-10)	Testing of plastics welders – Examination Group III – Lining membranes in geotechnical and hydraulic engineering	766
DVS 2212-4	(2013-06)	Qualification testing of plastics welders; welding of PE casing pipes – Pipes and piping parts	782
DVS 2213	(2010-12)	Specialist for plastics welding	792
DVS 2213 Supplement 1	(2010-12)	Qualification testing regulations for the qualification test to become a specialist for plastics welding	794
DVS 2215-1	(2010-09)	Heated tool welding of mouldings made of thermo-plastics in series fabrication	796
DVS 2215-2	(1996-11)	Hot plate welding of mouldings made of polyolefins (PE, PP) in volume production	807
DVS 2215-3	(1999-04)	Hot plate welding of mouldings made from amorphous thermoplastics in volume production	819
DVS 2215-3 Supplement 1	(1999-04)	Hot plate welding of mouldings made from amorphous thermoplastics in volume production – Welding parameters for amorphous thermoplastics and blends	826
DVS 2216-1	(2007-04)*	Ultrasonic welding of plastic series parts – Process description, machines and devices, influencing variables, design and quality assurance	833
DVS 2216-1 Supplement 1	(2005-09)*	DVS test specimens with an energy director for the ultrasonic welding of thermoplastics and testing conditions.....	857
DVS 2216-2	(2012-07)	Guide to the project sequence for the joining of thermoplastics in series fabrication	860
DVS 2216-3	(1992-08)	Ultrasonic joining of moulded parts and semi-finished parts of thermoplastic polymers in mass production – Forming with ultrasonic; staking, swaging and tamping	866

DVS 2216-4	(1992-08)	Ultrasonic joining of moulded parts and semi-finished parts of thermoplastic polymers in mass production – Insertion of metal parts and other materials with ultrasonic	869
DVS 2216-5	(1996-08)	Ultrasonic joining of moulded parts produced of thermoplastic polymers in mass production, manufacture of horns	871
DVS 2216-6	(2013-12)	Ultrasonic joining of mouldings and semi-finished products made of amorphous thermoplastics in series fabrication	878
DVS 2217-1	(1999-03)	Vibration welding of mouldings and semi-finished products made of thermoplastic polymers in series production	890
DVS 2217-2	(2002-12)	Vibration welding of mouldings and semi-finished products made of thermoplastic polymers in series production: Mouldings made of polyamides	899
DVS 2218-1	(2010-06)	Welding of thermoplastics in series fabrication – Rotational friction welding – Installations, procedures and characteristics	903
DVS 2218-2	(2003-04)*	Welding of thermoplastics in series fabrication – Rotational friction welding of mouldings made of polyolefins (PE and PP)	908
DVS 2218-3	(2006-04)*	Welding of thermoplastics in series fabrication – Rotational friction welding of mouldings and semi-finished products made of polyamides (PAs)	915
DVS 2219-1	(2005-04)*	High-frequency joining of thermoplastics in series fabrication	920
DVS 2219-2	(2005-04)*	Thermocontact welding of thermoplastic films (polyolefins)	926
DVS 2220	(2011-05)	Qualification testing of plastics laminators and adhesive bonders – Laminates as well as laminate and adhesive-bonded joints between GFRPs (UP-GF and EP-GF)	932
DVS 2220 Supplement 1	(2011-05)	Qualification testing of plastics laminators and adhesive bonders – Fabrication of Test Piece I.1/II.1 – Joint for a pipe nozzle in a panel	939
DVS 2220 Supplement 2	(2011-05)	Qualification testing of plastics laminators and adhesive bonders – Fabrication of Test Piece II.2 – Building up a new laminate	941

DVS 2221	(2010-12)	Qualification testing of plastics adhesive borders – Pipe joints between PVC-U, PVC-C and ABS with solvent-based adhesives	943
DVS 2225-1	(2016-09)*	Welding of lining membranes of polymer materials in geotechnical and hydraulic engineering	950
DVS 2225-2	(1992-08)	Joining of lining membranes – Made of polymer materials in geotechnical and hydraulic engineering – Site testing	964
DVS 2225-3	(2016-09)*	Welding of lining membranes made of polyethylene(PE) for the protection of ground-water	974
DVS 2225-4	(2016-09)*	Welding of lining membranes made of polyethylene (PE) for the sealing of landfill and contaminated sites	999
DVS 2225-5	(2016-09)*	Welding of lining membranes of thermoplastic materials for tunnel construction	1028
DVS 2226-1	(2000-09)	Testing of fused joints on liners of polymer materials – Testing procedure, requirements ..	1048
DVS 2226-2	(1997-07)	Testing of fused joints on liners of polymer materials – Lap shear test	1050
DVS 2226-3	(1997-07)	Test of fusions on PE liners – Peeling test	1052
DVS 2226-4	(2000-11)	Testing of fused joints on liners of polymer materials – Tensile creep test on PE	1054
DVS 2227-1	(2004-08)*	Welding of semi-finished products made of high-density polyethylene (PE-HD) for the sealing of concrete structures in the field of ground water protection and for corrosion protection	1058
DVS 2230-1	(2003-07)	Welding of plastic series parts – Quality assurance and testing	1078
DVS 2231	(2008-12)*	Above-ground tanks, apparatus and piping made of thermoplastics – Guide to quality assurance	1098
DVS 2240-1	(2005-05)*	Thread inserts for the joining of mouldings made of plastics	1101
DVS 2241-1	(2003-07)*	Direct screwing into mouldings made of plastics	1108
DVS 2241-1 Supplement 1	(2007-10)*	Examples – Direct screwing of mouldings made of plastics and additional elements for thin-walled components	1116

DVS 2242-1	(2011-04)	Mechanical joining of plastic components – Snap joints	1123
DVS 2242-1 Supplement 1	(2011-04)	Mechanical joining of plastic components – Snap joints – Examples	1131
DVS 2280	(2010-12)	DVS® foundation course about the processing of semi-finished products made of thermo-plastics	1137
DVS 2281	(2004-09)	DVS® course for plastics welders in Qualification Test Group I	1139
DVS 2282	(2004-09)	DVS® course for plastics welders in Qualification Test Group II	1141
DVS 2283	(2009-11)	DVS® course for plastics welders in Qualification Test Group III	1143
DVS 2284	(2004-09)	DVS® course for plastics welders – PE shell pipes; Preparation for the welder qualification test according to the DVS® 2212-4 guideline ..	1145
DVS 2290	(2012-04)	DVS® course for plastics laminators and adhesive bonders	1147
DVS 2291	(2010-12)	DVS® course for plastics adhesive bonders for pipe joints between PVC-U, PVC-C and ABS with solvent-based adhesives	1149

The dates indicate are the publication dates of the German editions.

* Publication date of the English edition differs from the German edition.